

PUBLIC

AUCTION

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PLANT CLOSED



CARLISLE BRAKE AND FRICTION

1110 W. Tenkiller Rd. – Catoosa, Oklahoma 74015
10 miles Northeast of Tulsa Airport

SALE DATE: TUESDAY, DECEMBER 18TH, STARTING AT 9:00 AM

INSPECTION: MONDAY, DECEMBER 17TH, FROM 10:00 AM TO 4:00 PM



** (2) 2,800 Ton Bliss Hydro-Dynamic Three-Post Downacting Hydraulic Presses



1,000 Ton Erie Down Acting Straight Side Hydraulic Press



** (2) 20" Fellows 20-4 Gear Shapers



(4) Belt Furnaces and (4) Bell Furnace Systems



4,000 Watt Trumpf Model Trumatic L2510 CNC CO2 Laser



(7) LP Gas Lift Trucks up to 12,000 Lb. Capacity



Toolroom Machinery



****42" Core Steel 4-Post 6-Platen Heated Bonding Press**



**** (2) 2,800 Ton Bliss Hydro-Dynamic Three-Post Downacting Hydraulic Presses**



**** (2) 2,800 Ton Bliss Hydro-Dynamic Three-Post Downacting Hydraulic Presses**



**** (2) 20" Fellows 20-4 Gear Shapers**

MEDINA, OHIO EQUIPMENT – TO BE SOLD VIA PHOTO

- ** (2) 2,800 Ton Bliss Hydro-Dynamic Three-Post Downacting Hydraulic Presses;** s/n 109092 & 109093, 60" Distance Between Rods, 37" Distance Floor To Bed, 50" Distance Front To Back, 67" Distance Bed To Slide - Stroke Up, 12" Max Stroke, 51" Ram Diameter, 67" Daylight *Located in Medina
- ** 2,500 Ton Erie No. 2-6 Loop Up-Acting Hydraulic Press;** s/n 3546, 44" x 38" Table, 10" Stroke, 30" Daylight, Approx. 35" Dia. Ram *Located in Medina
- ** 42" Core Steel 4-Post 6-Platen Heated Bonding Press** *Located in Medina

- ** 60" Koyo Mattison Rotary Surface Grinder;** s/n 7301014 *Located in Medina
- ** (1) 36" Fellows 36-6 Gear Shaper;** *Located in Medina
- ** (2) 20" Fellows 20-4 Gear Shapers;** s/n 36265 & 35824 *Located in Medina
- ** (2) 28" Shop Fabricated Groovers** *Located in Medina
- ** (2) Donaldson Torit Dust Collectors** *Located in Medina
- 14" x 48" LeBlond Engine Lathe;** s/n EE4253-03, 2" Thru-hole *Located in Medina
- ** Bridgeport Mill** *Located in Medina



**** (2) 28" Shop Fabricated Groovers**



**** (2) 36" Fellows 36-6 Gear Shapers – 1 in Tulsa, 1 in Medina**

WEBCAST BIDDER INSTRUCTIONS

- > **Bidders in the United States** will receive approval forms from our office upon registering for the auction on bidspotter.com, pending the Auctioneers review of the information provided you will be approved at the Auctioneers discretion.
- > **Bidders outside of the United States** must post a deposit of approx. 25% of their planned spending budget or \$2,500.00 minimum with Cincinnati industrial auctioneers in order to be approved to bid. Those who do not post the deposit will not be approved. **period.**



**** (2) Donaldson Torit Dust Collectors**





1,000 Ton Erie Down Acting Straight Side Hydraulic Press



(3) 1,100 Ton Erie No. 1582 Up-Acting Hydraulic Compression Presses



500 Cleveland 215-500 SSSC Press



110 Ton Clearing OBI Press

CNC LASERS

4,000 Watt Trumpf Model Trumatic L2510 CNC CO2 Laser; s/n A0210A0050 (5/2005), Trumpf Type TCF1 Resonator, 52" x 120" Table, Left and Right Sheet Loading, Trumpf Control, Riedel Type L21/18/TREST 3.0 Cooling Unit, Handle MF-L Dust Collector, Light Curtains

3,200 Watt Trumpf Model Trumatic L2530 CNC CO2 Laser; s/n A0200A0082 (5/2003), Trumpf Type TLF 3200 Turbo Laser, 52" x 102" Table, with Shuttle Table, Trumpf Control, Riedel L15/21 TR3/22.30 Cooling Unit, Keller Vario T15 Dust Collector

3,200 Watt Trumpf Model L2530 CNC CO2 Laser; s/n A0200A0046 (10/2002), Trumpf Type TLF3200 Turbo Laser, 50" x 100" Table, Riedel Cooling Unit, Dust Collector and Light Curtains (Needs New Resonator)

Large Quantity of Trumpf Spare Parts Including Doors, Electrics, Control and More

HYDRAULIC PRESSES

(3) 1,100 Ton Erie No. 1582 Up-Acting Hydraulic Compression Presses; s/n 3573E, 3573A, 3573C, 3573, 30" x 30" tables, Light Curtains

1,000 Ton Erie Down Acting Straight Side Hydraulic Press; s/n 791369, 8" Stroke, 24" Daylight, 42" x 42" Table, Guide Clearance 0.003" x 0.005", Light Curtains

(9) Shop Fabricated Up-Acting Hoop/Mold Presses with 36", 16" and 12" Rams

MECHANICAL PRESSES

500 Cleveland 215-500 SSSC Press; s/n N/A, 40" x 40" Table, Palm Controls, Light Curtains

110 Ton Clearing OBI Press; s/n 54-10-

38, 38" LR x 30" FB Bed, 4" Stroke, 3-1/2" Adj., 19-1/8" Shut Height, 40 SPM, Light Curtains, Palm Control, Air Clutch

45 Ton Minster No. 5 OBI Press; s/n 5-7607, 3" Stroke, 2-3/4" Adj., Light Curtains

- Cradle Uncoiler, Air Feed and Straightener

COIL UPENDER

60" x 10,000 Lb. CHS Model PSU-100 Coil Upender; s/n 11-6124

BROACH

Lapointe Type HP75SPEC Horizontal Hydraulic Broaching Machine; s/n 41102, 1,000 Lb. Operating Pressure Per Square Inch, Approx. 14" Infeed

Large Quantity Spare Tooling

GRINDERS

42" Blanchard No. 22 Rotary Surface Grinder; s/n 11666

(2) 36" Blanchard No. 18 Rotary Surface Grinders; s/n 9893 and 9001

30" Dia. Gardner 120-A Twin Disc Grinder; s/n N/A, 'Hollow Stones', Max Part 12" Dia.

GROOVERS

22" Sundstrand Model 12 Automatic Rotary Groover; s/n N/A, Magnetic Chuck

BLENDING / MIXING EQUIPMENT

3,000 Lb. Twin Cone Blender; s/n UV-3751, with Hi-Vac Model 402SP Vacuum

10 Cubic Foot PK Twin Shell Dry Blender; s/n 94617

800 Lb. Day Blender with Hopper

750 Lb. Vestil Model HDD48-7-S Power Loader; s/n 5246587

Midwestern Industries Model MR48C8-6 Vibratory Screener; s/n 1004-4030

Large Quantity of Bottom Discharge Hoppers

COINING PRESS LINES

(5) Shop Fabricated Coining Press Lines w/ Presses and Hydraulic Units, Blasters, Robots, Control Panel and Electrics

BELT FURNACES

24" x 75' Sinterite Model 24G/5Z Continuous Mesh Belt Gas Fired Furnace; s/n 03W27741, 2-Pre Heat Zones, 3-Heat Zones, 1,900 Degree Max Temp., 3-Water Jacketed Cooling Zones (New 2003)

(2) 24" x 65' General Electric 40XG02267G1 Mesh Belt Continuous Electric Furnace; Glo-Bar, 3-Independent Heating Zones, 2-Water Jacketed Cooling Zones, 1,850 Degree Temp Max

20" Wide x 52' Electric Furnace Company Continuous Mesh-Belt Gas-Fired Furnace; s/n 55599-F1, 2-Independent Zones, Max Temp 2,050 Degree, 1,000 BTU Natural Gas, 2-Water Jacketed Cooling Zones

General Electric 2-Zone Gas Fired Belt Furnace, Max Temp 2,500 Degree, 22" Wide Chain Belt

BELL FURNACES

Shop Fabricated 24-Station Electric Bell Furnace with 5 Heating Kettles, 21" x 25" Part Clearance, (24) 24" x 48" Inconel Shells

Shop Fabricated 4-Station Electric Large Bell Furnace, with 44" x 35" High Part Clearance, (3) 50" x 50" Inconel Shells

Shop Fabricated 4-Station Electric Bell Furnace with (1) Heating Kettle and (4) Inconel Shells

Shop Fabricated 6-Station Electric Bell Furnace, with (4) Heating Kettles, (4) Inconel Shells



60" x 10,000 Lb. CHS Model PSU-100 Coil Upender



Lapointe Type HP75SPEC Horizontal Hydraulic Broaching Machine



(2) 36" Blanchard No. 18 Rotary Surface Grinders



3,200 Watt Trumpf Model Trumatic L2530 CNC CO2 Laser



22" Sundstrand Model 12 Automatic Rotary Groover



30" Dia. Gardner 120-A Twin Disc Grinder

CARLISLE BRAKE AND FRICTION / CATOOSA, OKLAHOMA 74015



3,000 Lb. Twin Cone Blender



Ultravac Hopper



10 Cubic Foot PK Twin Shell Dry Blender



1,000 BTU Electric Furnace Company Natural Gas Ammonia Disassociater

COOLING TOWER

Marley NC Class Cooling Tower; s/n NC800962-A1 NC8302FLIGS-04

BAG HOUSES & DUST COLLECTORS

(2) Torit Bag Houses with 100 HP Blower 10,000 CFM, Approx. Overall Dimensions 12' Wide x 21' Long x 30' High and 9' Wide x 25' Long x 25' High

PRINTING HEADS

(3) Marken-Image Industries Model 9450 Ink Jet Printers

AMMONIA DISASSOCIATOR

1,000 BTU Electric Furnace Company Natural Gas Ammonia Disassociater; s/n 55127GA

AIR COMPRESSORS

276 HP Atlas Copco Model GA200-FF Rotary Screw Air Compressor; s/n APF137610 (New 2008)

75 HP Quincy QSI 370ACA31C Air Compressor; s/n 93328H

(2) Sullair SR1200 Air Dryer; s/n 2871200001 and 2879630001

Beko Model DARAx2000NA-RB Air Dryer; s/n 140008205 (2014)

(2) Beko Model L102-F Flange Filters

(2) 500 Gallon Air Tanks

Jorc Sepremium 1250 Oil/Water Separator

STRETCH WRAPPERS

65" Lantech Q400XT Rotary Stretch Wrapper; s/n Qx010374, 20" Roll x 60" (New 2015)

50" Wulftec Model WSMH-150-S Rotary Stretch Wrapper; s/n 53077-1-080, 20" Roll x 67" Height

TOOLROOM AND MAINTENANCE MACHINERY

** (1) 36" Fellows 36-6 Gear Shaper;

Charmilles Robofil 510P CNC Wire EDM; s/n 560143 (New 2001)

(3) Vertical Mills By Bridgeport and Jet

34" Bullard Vertical Turret Lathe; s/n 16809, 5-Position

36" and 16" DoAll Vertical Band Saws

9" x 16" DoAll Model C-916 Horizontal Band Saw

3' Arm x 8" Col. Pro-Cut RL84TPR-820A Radial Drill

48" Wysong Shear

100 Ton SPX Hydraulic H-Frame Press

(2) Miller Model Millermatic 252 Mig Welders

Thermal Dynamics Cutmaster 151 Plasma Cutter

Miller Model Max Star 200 Tig Welder

Master Model P25P ID Sander; s/n 558

(2) Econoline Abrasive Blast Cabinet

Greenlee Model 555 Portable Electric Pipe Bender

(2) HD Poly Holding Tanks up to Approx. 2,000 Gallons

3,500 PSI Mi-T-M Gas Powered Pressure Washer

Toolroom and Maintenance Equipment;

Single Spindle Drills, Arbor Presses, Chop Saws, Belt and Disc Grinders / Sanders, Vises, Perishable Tooling, Drill Bits, C-Clamps, Double End Grinders, Maintenance Crib full of Spare Electrics, Parts, & etc., Lawson Pigeon Hole Hardware Bins, Lista Cabinets, Two-Door Storage Cabinets, Metro Racks, Oxy-Acetylene Cart, Shop Support Supplies, Grinders, Porta Band Saws, Drills, Circular Saws, Combination Wrenches, Sockets, Conduit Benders, Pipe Wrenches, Bolt Cutters, and Other Related Items



(9) Shop Fabricated Up-Acting Hoop/Mold Presses with 36", 16" and 12" Rams



(5) Shop Fabricated Coining Press Lines w/ Presses and Hydraulic Units, Blasters, Robots, Control Panel and Electrics

EXCLUSIVE RIGGING COMPANY

There will be an exclusive rigging company for each location, please see website and/or auction catalog for details



Shop Fabricated 4-Station Electric Large Bell Furnace



Shop Fabricated 24-Station Electric Bell Furnace with 5 Heating Kettles



(2) Torit Bag Houses with 100 HP Blower 10,000 CFM



24" x 75' Sinterite Model 24G/5Z Continuous Mesh Belt Gas Fired Furnace



(2) 24" x 65' General Electric 40XGO2267G1 Mesh Belt Continuous Electric Furnace



Large Quantity of Tooling Cabinets w/Maintenance Supplies

SALE DATE: TUESDAY, DECEMBER 18TH STARTING AT 9:00 AM



Charmilles Robofil 510P CNC Wire EDM



(3) Vertical Mills



3' Arm x 8" Col. Pro-Cut RL84TPR-820A Radial Drill



48" Wysong Shear

FORKLIFTS

12,000 Lb. Hyster Model S120XLS LP Gas Solid Tire Lift Truck; s/n D004D04592U, Side Shift, Three-Stage Mast, 209" Lift Height, 72" Fork, 3,298 Hours Showing

9,400 Lb. Yale Model GLC100 LP Gas Solid Tire Lift Truck; s/n B818N01620W, Side Shift, Three-Stage Mast, 176" Lift Height, 60" Forks, 1,551 Hours Showing

(3) 6,000 Lb. Yale Model GLC060 LP Gas Cushion Tire Lift Trucks; s/n E187V10811W, B875B17069F & E187V181002, Side Shift, 168 to 211" Lift Height

(2) 5,000 Lb. Yale Model GLP050 LP Gas Cushion Tire Lift Truck; s/n A875B02355W & E187V14351x, Side Shift, 171" Lift Height, Three-Stage Mast

(3) 4,000 Lb. Yale Model MPB040 Walk Behind Pallet Trucks

(2) 3,000 Lb. Yale Model MCW030 Electric Stacker; 126" Lift Height, 42" Forks

FLOOR SWEEPERS / SCRUBBERS

Tennant Model 6100 Ride on Electric Sweeper; s/n 6100-3928, 36 Volt

Tennant Model T5 Walk Behind Electric Floor Scrubber

SCISSOR LIFT

Skyjack Model SJIII 3226 Electric Self Traveling Electric Scissor Lift; s/n 274263

VEHICLES

Chrysler Town and Country LX Mini Van; VIN # 2A8HR44E39R639071, 50,552 Miles Showing

2003 Ford F250XL Super Duty 4x4 Gasoline Pickup Truck; VIN # 1FTNX21L73EB72376, Automatic, 132,253 Miles Showing

STEEL INVENTORY

Large Quantity of New, Never Used Steel Coils and Sheets

Large Quantity of Scrap Including Steel Sheets, Bar Stock, Flat Stock

INSPECTION EQUIPMENT

Large Quantity of Inspection Equipment; Various Size Granite Surface Plates, Hardness Testers by Wilson, SPI and New Age, Large Quantity Ohaus Counting Scales, (40+) Starrett Bench Micrometers, Bausch and Lomb Microscopes, Misc. Mitutoyo, Starrett and Brown and Sharpe Micrometers, Hand Refractometers, Mitutoyo Dialmatic Indicators, Case Vermont Gage and Meyer Pin Gages and Other Related Items

SHOP EQUIPMENT

Shop Equipment to Support 250,000 Sq. Ft. Facility; (70)

Sections Various Size Adjustable Beam Pallet Rack, Cantilever Rack, Die Rack and Steel Shelving, Various Size Corrugated Steel Bins, 130,000 Lb. x 17' Tanlemloc Lifting Beam, Lifting Equipment, Chains and Slings, Jib Cranes up to 2 Ton, Various Style Conveyor, New Spare Motors up to 75 HP, Air Hose Reels, Fans, Carts, Scissor Lift Tables, Step Ladders, Tool Boxes, Hand Tools, Power Tools, Lasers, Cabinets, electric Chain Hoists, Platform Scales, Electric Wire, Shop Vacs, Pipe Threaders, Hydraulic Units, Banding Carts, Pigeon Hole Hardware Shelves, Vacuum Sheet Lifters, Pallet Jacks, Rubbermaid Carts, Die Carts, Work Benches, Platform Ladders, Flammable Cabinets, Label Printers, Table Top Scales, (14) Four-Drawer Lateral File Cabinets with Modules, Power Supplies, Bearings, Switches, O-Rings, Meters, Bushings, Valves, Flowmeters, Fittings, Tubing, Bearings, (10) Sections Lista Style Combination Shelving / 5-Drawer Cabinets with Electrical Components, Pneumatics, Motor Controllers, Transformers, Bearings, Gears, Roller Chain, Cylinders, Employee Lockers, Conveyor and Many Other Related Items



36" and 16" DoAll Vertical Band Saws

NEW 2015



65" Lantech Q400XT Rotary Stretch Wrapper



12,000 Lb. Hyster Model S120XLS LP Gas Solid Tire Lift Truck



Large Quantity Steel Cone Hoppers



Large Quantity Steel Stackable Tubs



Large Quantity of New, Never Used Steel Coils and Sheets



Beko Model DARAx2000NA-RB Air Dryer



276 HP Atlas Copco Model GA200-FF Rotary Screw Air Compressor



2003 Ford F250XL Truck and Chrysler Minivan

PUBLIC PUBLIC

AUCTION

PLANT CLOSED

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250,000 Sq. Ft. Brake Manufacturer Featuring Trumpf Lasers, Hydraulic Presses to 2,800 Ton, Grinders, Gear Shapers, Broaches, Furnaces, Forklifts, Air Compressors, Toolroom, Scrap and Support Equipment



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OF EXECUTIVE PERSONNEL

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TERMS OF SALE
All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a 25% deposit in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is required on all purchases. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. All balances are due at the conclusion of the sale. No merchandise may be removed while the sale is in progress. All bidders must comply with our Standard Terms of Sale, copies of which will be available at the sale site or can be obtained from our website. 15% Onsite and 18% Online Buyers Premium In Effect For This Sales

DIRECTIONS
From Downtown Tulsa, Oklahoma Proceed East on I-244 for 10 Miles to Merge onto I-44 East. Continue on I-44 East for 3 Miles to Exit 240 for 193rd East Avenue to Turn North onto 193rd E Ave/County Line Rd/Rte 66. After 1/2 Mile Proceed Straight onto OK-167 N/ 193rd E Ave. Continue 5 Miles to Right Turn on to W Tenkiller Road. Auction Site will be Directly Ahead. Watch for Auction Signs and Auction Parking.

IMPORTANT NOTICE:

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AUCTIONEERS

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15% ONSITE BUYERS PREMIUM
18% ONLINE BUYERS PREMIUM

